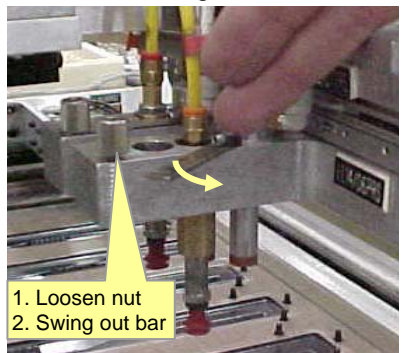
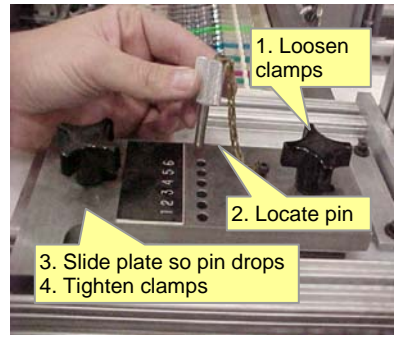



Reminders	Overview	Instructions & Explanations	🕒 Target 22 min
<p><b>cGMP</b> applies</p> <p>✓ Checks on back page</p> <p>👤1 Co-ordinate with: Warehouse &amp; Packer Operator</p> <p>👤2 Notify: Supervisor - when changeover starts</p> <p>📄 PPM-LOTO-001</p> <p>🔒 Tag-Out Loader</p> <p>📎 Picture/info in following tables</p> <p>🖼️ Picture/info on right</p> <p>↺ Repeat Sub-Steps for each bay</p> <p>⚠️ Critical Step: incorrect action = downtime</p>	<p>1 Prepare for Changeover</p>	<p>1.1 Complete ✓ &amp; notify 👤1,2</p> <p>1.2 Sanitize hands OR wear sterile gloves</p> <p>1.3 Shutdown &amp; Tag Loader 📄 🔒</p> <p>1.4 Check changeover requirements against current setup #1 :</p> <ul style="list-style-type: none"> <li>• handle</li> <li>• brush</li> <li>• aligner</li> </ul>	<p>📌 2.1, 2.2 Swing to Release Bar</p>  <p>1. Loosen nut 2. Swing out bar</p>
	<p>2 Setup Component Positions</p>	<p>2.1 If handle adjustment required ↺</p> <ul style="list-style-type: none"> <li>• release valve lock 📌</li> <li>• set vertical position #1,2</li> <li>• lock valve in place (tighten lock nut)</li> </ul> <p>2.2 If brush adjustment required ↺</p> <ul style="list-style-type: none"> <li>• release valve lock 📌</li> <li>• set vertical position #1,2</li> <li>• lock valve in place (tighten lock nut)</li> </ul> <p>2.3 If aligner adjustment required ↺</p> <ul style="list-style-type: none"> <li>• loosen both knobs &amp; remove pin 📌</li> <li>• place pin in position #1</li> <li>• slide plate until pin drops</li> <li>• tighten knobs</li> </ul>	<p>📌 2.3 Aligner Assembly</p>  <p>1. Loosen clamps 2. Locate pin 3. Slide plate so pin drops 4. Tighten clamps</p>
	<p>3 Select Recipe</p>	<p>3.1 Identify product recipe #1</p> <p>3.2 Navigate to Operation Screen 📌</p> <p>3.3 Press: [Tool Screen] &gt; [Recipe]</p> <p>3.4 Scroll to required product recipe</p> <p>3.5 Press: [Select Table Entry] &gt; enter password</p> <p>3.6 ⚠️ Press: [Enter Recipe] to confirm</p>	<p>📌 3 - 5 Touch Screen Control</p>  <p>Start Button</p>
	<p>4 Remove LOTO &amp; Reset Robots</p>	<p>4.1 Ensure Loader is clear of materials/tools</p> <p>4.2 Remove Locks &amp; Tags 📄</p> <p>4.3 On touch screen, press: [Home Robots] 📌</p> <p>4.4 Ensure robots move to home positions</p> <p>4.5 Clear faults</p>	
	<p>5 Start Loader</p>	<p>5.1 Press [Start] 📌</p>	

**✓ Pre-Checks (before starting this procedure)**

- Remove product & material from line & area
- Line clearance documentation completed
- Former & Sealer ready
- Raw materials available
- Product in filled trays available & ready to load

**#1 1 - 3 Settings for Loader Changeover**

Brush Type	Handle Vertical	Brush Horizontal	Aligner Pin	Recipe
Adult Single Compact	T	L	5	5
Adult Single Full	T	L	4	6
Adult Dual Compact	T	L	5	7
Adult Dual Full	T	L	4	8
Adult Pro Compact	T	L	5	9
Adult Pro Full	T	L	4	10
Child BigGrip 2	M	L	4	2
Child BigGrip	M	R	4	1
Dirt Digger	M	R	1	12
Dirt Digger Compact	T	R	3	13
Teen	T	R	6	11
Simple Full	T	R	2	14
Simple Compact	T	R	2	15
Curve Compact	T	R	4	16
Curve Full	T	R	3	17

**#2 2.1, 2.2 Vacuum Valve Positions - (refer: #1 for settings)**
